

**Amendments to the Claims:**

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A pneumatic radial tire comprising a radial carcass ~~extending that extends~~ between a pair of bead portions ~~each and that is not continuous with~~ the pair of bead portions, each bead portion including two bead cores therein and reinforcing a pair of sidewall portions and a tread portion, wherein the radial carcass is comprised of a rubberized ply of a continuous cord successively repeating round trip in at least one of the two bead cores as a pair between the pair of the bead portions along a circumference of the bead portion and a roundtrip return portion of the cord is existent in both the bead portions, in which the two bead cores in each of the bead portions are arranged adjacent to each other in a widthwise direction of the tire, and each of the two bead cores has such a rectangular structure that one or more steel wires are arranged lengthwise and widthwise in radial and widthwise directions of the tire, and the roundtrip return portion of the carcass ply cord is located through a side face of any one of the two bead cores so as to extend from an inside of the tire toward an outside thereof and cover at least a radially innermost steel wire arrangement of the respective bead core.

2. (Currently Amended) A pneumatic radial tire according to claim 1, wherein the two bead cores in each bead portion are arranged adjacent to each other in ~~a~~the widthwise direction of the tire and the roundtrip return portion of the carcass ply cord is sandwiched between the two bead cores.

3. (Cancelled)

4. (Original) A pneumatic radial tire according to claim 1, wherein the roundtrip return portion of the carcass ply cord has a terminal part extending along an outer side face of a bead core located outside in the widthwise direction of the tire.

5. (Cancelled)

6. (Withdrawn-Currently Amended) A pneumatic radial tire according to claim 1, wherein the two bead cores in each bead portion are arranged adjacent to each other and a bead core of the two bead cores located at ~~an~~the inside of the tire has the ~~above~~-innermost steel wire arrangement and the roundtrip return portion of the carcass ply cord extends along an inner side face of ~~such a~~the bead core.

7. (Withdrawn-Currently Amended) A pneumatic radial tire according to claim 6, wherein the roundtrip return portion of the carcass ply cord has a terminal part wound around the bead core having the innermost steel wire arrangement from ~~an~~the inside of the tire toward ~~an~~the outside thereon in the radial direction.

8. (Withdrawn) A pneumatic radial tire according to claim 1, wherein the roundtrip return portion of the carcass ply cord has a single terminal part aligned at a given pitch along the circumference of the bead portion.

9. (Original) A pneumatic radial tire according to claim 1, wherein the roundtrip return portion of the carcass ply cord has multiple terminal parts overlapped with each other at a given pitch along the circumference of the bead portion.

10. (Withdrawn) A pneumatic radial tire comprising a radial carcass extending between a pair of bead portions each including two bead cores therein and reinforcing a pair of sidewall portions and a tread portion, wherein the radial carcass is comprised of a rubberized ply of a continuous cord successively repeating round trip in at least one of the two bead cores as a pair between the pair of the bead portions along a circumference of the bead portion and a roundtrip return portion of the cord is existent in both the bead portions, in which the two bead cores in each of the bead portions are arranged adjacent to each other in a widthwise direction of the tire, and each one of the two bead cores has such a rectangular structure that one or more steel wires are arranged lengthwise and widthwise in radial and

widthwise directions of the tire, and the roundtrip return portion of the carcass ply cord is located through a side face of any one of the two bead cores so as to extend from an outside of the tire toward an inside thereof and cover at least a radially innermost steel wire arrangement of the respective bead core.